

- 1 Holds the back of the lens stable for cutting.  
Leather pad prevents from AR crazing  
► Inspect daily, change when worn or monthly  
**Pad for Lens Clamp: 02-006-916** (NOP-73161) **19mm, Each**



- 2 Optimize bevel placement calculation  
► Replace probe tips when they are not sharp at the tip  
**Probe Tips: upper 05-075-020** (NOP-40706), **lower 05-075-021** (NOP-40707), **Each**



- 3 Makes round holes, notches and slots on lenses  
► Change at 500 cycles or when bit starts dulling and having trouble drilling  
**Drill: 92-011-672** (NOP-93968) **1mm Ø, LH, With Flat, Each**



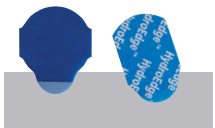
- 4 Leaves a "shelf" around the perimeter of the lens, which makes it easier to snap securely into the frame without popping out  
► Change every 1000 Cycles or when dulling (excessive chatter on shelving)  
**Shelf Tool: 92-011-670** (NOP-40616) **20mm, Each**



- 5 Prevent the vacuum motor from having to work harder to pull through debris and burn through brushes prematurely and damaging the motor life  
► Change your vacuum bags when the bag is 75% full  
**Vacuum Bags Set 92-007-959** (NOP-90140) **25/pkg**



- 6 Prevent slippage and axis issues  
► Test your right side clamp (RSC) by running the axis burn-in without load for 10 passes, and then run it with the calibration disk clamped for 10 passes. If you see a jump in the Average Power, the RSC should be changed.  
**Lens Side Clamp: 05-058-177** (NOP-90047) **19mm, short, Each**



- 7 Prevent slippage, axis issues, crazing and bad bevels  
► Only use high quality edging pads within one year of their manufacturing date  
**Edging Pads (BluEdge and HydroEdge – Different shapes and sizes)**



- 8 Prevent slippage, axis issues, crazing and bad bevels  
► Check edging blocks for signs of wear and indentation and replace as needed  
**Edging Blocks 92-015-186** (DV2001-1400) **round, 92-015-187** (DV2001-1401) **half eye 25/pkg**



- 9 Machine calibration to check the edger's accuracy  
► Calibrate when you change tools or machine parts. Daily size/bevel checks are recommended.  
**8 Base Lens Blank: 92-009-360** (NOP-88516) **4mm x 80mm, Each**



- 10 Machine calibration to check the edger's accuracy  
► Calibrate when you change tools or machine parts. Daily size/bevel checks are recommended.  
**CR-39 Lens Flat 90-056-106** (NOP-88514) **Each**