





## How to Shut Down National Optronics Edging Equipment During Down Time

## **7E/7Ex**

- Empty and clean the water tank to stop corrosion of parts and possible mold growth
- Disconnect all water lines and blow out remaining water
- Clean edger completely
- During complete shutdown of edger, apply a light amount of 3:1 oil onto the size and bevel lead screw assemblies and perform a SIZE and BEVEL carriage movement by pressing the SIZE AND BEVEL buttons at the bottom of the BURN-IN screen using the GREEN F-KEY
- Unplug the edger from the power source

## QM-X4

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For National Optronics tech support questions, please contact 972.677.2777



