

# QM-X4

The QM-X4 is a tabletop edger that expands your in-house lens finishing abilities by processing lenses with complex shapes, shelving, milling, and drilling. It's a robust edger, compact and user-friendly package that's backed by the industry-leading engineering and service teams at National Optronics and DAC Vision.





## QM-X4

The new QM-X4 table-top edger has four software and mechanical enhancements that deliver a more precise, reliable, and durable edger. It adds capabilities to easily process complex shapes in faster cycles and to a high-luster finish.

#### 1. FASTER PROCESSING

- Integrated diamond blade design of the main tool reduces need for frequent blade changes
- Software enhancements related to toolpath algorithms allow improved cycle times and processing

#### 2. IMPROVED SURFACE FINISH QUALITY

• High-luster finish on polished lenses

#### 3. MACHINE RELIABILITY

- Redesigned 4th-axis spindle for drilling, milling, and shelving improves reliability
- Added protection to the electrical cabling eliminates wear
- Internal covers on major mechanical components provide durability and dust protection

#### 4. SAFETY FEATURES

• Improved safety interlock system from mechanical switches to magnetic switches improve reliability, performance and operator safety



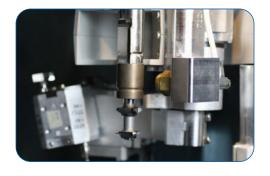
**Shelving complex shapes** 



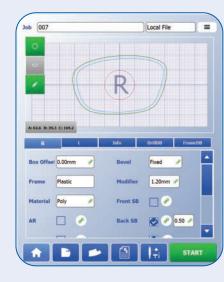
Variable-angle drilling



Innovative dual diamond blade tool



**Environmentally-friendly dry edging** 

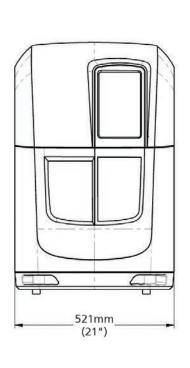


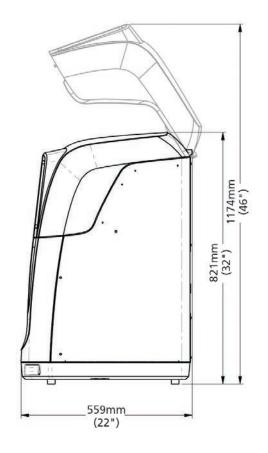
#### **Additional features**

- Small footprint saves valuable counter space.
- Easy touch-screen operation with user-friendly interface.
- Inherently low torque cutting process minimizes risk of lens slippage.
- Service friendly: all components are easily accessible.

#### **Options**

- Lens shelving at various depths as well as in partial areas around the lens for easy processing of complex finishing jobs, e.g. on fashionable sports frames.
- Variable angle drilling provides better cosmetics and easier mounting for a variety of base curves and prescriptions.
- Frame editor software allows editing existing trace files or creating new complex designs quickly and efficiently.
- Cabinet: 32"w x 28.8"d x 34.3"h





#### TECHNICAL INFORMATION

#### **Working Range**

- Front base curves: up to 10 dpt
- Minimum finishing B size with standard clamping assembly: 21 mm rimless; 23 mm bevel
- Lens diameter: max. 85 mm (effective)
- Materials: all organic lens materials; i.e. CR39;
  Hi-Index; Polycarbonate; Trivex

#### **Communications**

- VCA/DCS compatible
- Stand alone





US Patent No. 10,307,881

800.800.1550 | www.dacvision.com

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### **Facilities**

• Energy requirements: 100-240V 50/60Hz

1 phase, 350 Watts

• Dimensions (wxdxh): 21 x 22 x 32 inches

521 x 559 x 821 mm

• Weight: 180 lb