

Horizon II Consumables & Repair Parts (115V & 230V)	
Part No.	Description
BEARINGS	
7250	Bearing Pillow - Black, Twn, 8, adj
70155	Bearing Pillow - Black, SPB, 8, adj
70230	Bearing / Bevel Guide Wheel
LENS TRACKING	
2024	Lead Screw Nut - Spring Loaded
90015	Bevel Guide Wheel Body
22108	Anti-Back. Screw/II Dual Thred
22125	Adj. Shaft Block
22135	Slide Block
22140	Post Lock
22154	Bevel Guide Post Assembly
22191	Bevel Placement Indicator
22196	Adj. Shaft Friction Plug
22235	Adj. Shaft - Right
22237	Adj. Rod-Left
22240	Adj. Knob
73140	Bevel Guide O-Ring
88182	Multi-Cam Block
88184	Multi-Cam Block (Short Stem)
88212	Bevel Place Indicator Scale
90015	Bevel Guide Wheel Assembly
90074	3 Allen Screws for BGW
90190	6 Pack of Teflon Rings
90326	Multi Cam Follower Assembly
90330	Multi Cam Follower Assembly
70210	Cam Following Bearing
SIZING	
23056	Sizing Plug Adjustment
23058	Sizing Screw Plug
23065	Sizing Screw
23095	Sizing Dial
23106	CM Indicator Plate-Straight
23197	Sizing Roller
87066	Sizing Pattern - 36.5mm
CASE TOP	
77270	Mercury Switch (Assembly)/Door
77280	Cutter Mtr Mercury Switch Assembly
77675	Switch Bulbs - 28V
82122	Plexi Shield Hinge - Horizon
82125	Tamper Resistant Shield Keeper
82232	Case Lid Support-Left Side
82233	Case Lid Support-Right Side
82235	Lid Stop
90207	Plexi Shield Assy, Bodine
94420	Cont Panel w/ Flow - 115V

Part No.	Description
LENS/PATTERN CLAMPING	
24105	LC Cyl. Extension
24115	LC Bar Shield
24135	Lens Clamp Bar
24240	Pattern Clip
65095	LC Bar Guide Plate
90054	Clamp Assembly - Pattern
90077	Full Size Assy, Clamp Body
90076	Int Assy, Clamp
90177	Plug, Clamp, Rubber, 6 Pack
90178	6 Pk Rubber Plug-1/2 Eye Clamp
PNEUMATICS	
74030	H2 Lens Tracking Cyl.
74055	Pattern Clamp Cylinder
74072	Pattern Tracking Cylinder
74075	Muffler (10-32)
74092	Cutter Motor Flow Cylinder
74113	L.D. Carr. Flow Cyl-2 Port
74120	Lens Clamp Cylinder
74132	Large Bore Diff. Cylinder
74147	SMC Solenoid Valve (Small)
74157	Solenoid Valve
74310	Elbow, 10-32x5/32In
74345	Valve Plug 1/8 In (.032 Hole)
74346	1/8In Npt Valve Plug Restrictor
74350	1/8In Npt Straight Fitting
74357	Straight Fitting 10-32 x 5/32
74370	1/8In Male Elbow
74450	5/32 Tee Fitting
90717	Flow Rate Solenoid Assembly
74201	Air Filter Polycarbonate Bowl
74202	Air Filter Replacement Sleeve
90744	Filter/Regulator Assem.
74205	Pressure Regulator
74207	Knob - Pressure Regulator
74210	Regulator Guage
74240	Tubing, Nylon, 5/32 OD
74262	Quik Disconnect
74272	Male Coupler Fitting
74282	Short Coupling
74290	Street Elbow - 1/4in NPT
74302	Bulkhead Fitting-Female
74305	Bulkhead Fitting-Male
74359	1/8in Threaded Female T
77404	Knob - Flow Adjustment
90340	Differential Restrictor Assem
90700	Solenoid Valve Assem--SMC
90704	Check Valve Assembly (1375-2)
90705	Restrictor Assembly (RF354)
90706	Restrictor Assembly (IFC-14)
90707	Restrictor Assembly (IFC-32)
74020	Lens Clamp Cylinder Nut

Part No.	Description
ELECTRICAL	
77100	Service Cord 10ft.
90470	Wiring Harness-Lower-w/o Fuse
90480	Wiring Harness-Upper
90475	Wiring Harness-Lower-w/ Fuse
77204	On/Off Switch Circuit Breaker
77214	Switch Cover-Blue
77224	Switch Cover-Solar Black
77234	Switch Cover-Yellow
77244	Switch Cover-Orange
77254	Switch Cover-Green
77264	Switch Cover-Red
77270	Mercury Switch (Assembly) Door
77280	Cutter Motor Mercury Switch Assembly
90753	Switch, Sensor, Magnetic, Assembly
77297	Switch Actuator Mag.
77305	Switch - Vacuum
77313	Inline Fuse Holder
77316	Fuseholder - Panel Mount
77320	Fuse 15 Amp LF326-015
77321	Fuse, 5 Amp, 3AG, Slow Blow
77323	Fuse-Inline 1/2 Amp
77335	Circuit Breaker-4 Amp
77355	U Lamp 7 Watt
77416	Mercury Relay / 24V
77675	Switch Bulbs - 28V
94460	Wiring Harness - Prox. Switch
94475	Wiring Harness - Sol. Valv. Block
77350	Light Bulb - Straight
MOTORS	
77405	Horizon II L.D. Diode Pack
80197	LD Motor Capacitor/115V
90135	Replacement LD Motor & Brake
80700-2	Cut. Motor Assem. Bod 6E
90135	Horizon II Lens Drive Assembly
90570	Controller Assem--Bodine
90708	Brake Assem.--Lens Drive 115V
VACUUM	
20072	Chip Chute Vac Adap
48131	Vacuum Motor 230V
80212	Vacuum Motor 9.0 Amp 115V
87120	Vacuum 12 Gallon-115V
87122	Vacuum, Metal, 230V
87150	Foam Filter Sleeve
87155	1-1/2in x 12ft Vac Hose
87160	Vacuum Hose Adaptor (Blk)
87162	2-1/2in Male Vac Hose End
87164	Vacuum Hose 2-1/2in x 6ft
87170	Vacuum Spring Clamp Blk w/ Tips
87175	Crevice Tool
90140	Vacuum Bag Set of 25
90145	Vacuum Bag Set of 10
90500	Static Discharge Hose Assembly
77200	On/Off Switch

Part No.	Description
CHIP CHUTE	
90226	Chip Chute Assembly/Metal
90701	Shield Assem--Top Cutter
ACCESSORIES	
85065	Dust Cover
87178	Hex Key Set/.050 To 3/16
87256	T-15 Torx Driver
87260	Safety Blow Gun
87285	Manual - Horizon II
87462	Hex Drvr-3/32in Tee Handle/Long
87472	Hex Drvr-5/32in Tee Handle/Long
88001	Compressor Oil - Jun-Air
CUTTERS	
90070	Clamp Screw/Wrench Set
93322	Stainless Steel Torx Screw
93326	10-32x1/4 Brass Tip Set Screw
90805	Cutter Assembly Single Pocket
MACHINE SUPPORT PARTS	
77360	Receptacle, Male
77370	Receptacle, Female
90265	Ship Kit