

230 Volt 6ES Consumables & Repair Parts			
Consumables		Machine Parts	
Part Number	Description	Part Number	Description
27092	Probe Tips	55322	Servo Motor
93410	Groove Wheel	65520	Servo Coupler
28436	Grooving Belt	90548	Bevel Lead Screw Assembly
93074	Cutter Coated Carbide	90543	Size Lead Screw Assembly
65232	Clamp Screw T-15 Torx	90799	Home Switch Assembly
90077	Right Side Clamp (full size)	90370	Probe Assembly
90076	Right Side Clamp (intermediate)	90872	Spindle Assembly
90089	Right Side Clamp (full size, Vario)	70228	Groove Bearings
90083	Right Side Clamp (intermediate, Vario)	73102	Wave Washer (for groove bearings)
90177	Clamp Pads (full size, 6 pack)	73104	Wave Washer (left spindle bearing)
90178	Clamp Pads (intermediate, 6 pack)	70363	Left Spindle Bearing
28450	Sponge	70360	Right Spindle Bearing
75170	Tri-Cool	90537	Electric Chuck Assembly
90694	Coolant Filter Assembly	28316	Axis Assembly
90140	Vacuum Bags (25)	3406	Power Supply (5 Volt)
90145	Vacuum Bags (10)	3409	Power Supply (24 Volt)
87182	Vacuum 12 Gallon w/C-19 Plug (230V)	77324	Fuse Power Supply
48131	Replacement Vacuum Motor (230V)	28471	Reservoir Assembly
		90767	Solenoid Valve Assembly/Reservoir
		90373	Solenoid Assembly/Chip Chute
		48561	Card Cage (w/lan, 230 Volt)
		3104	Servo Driver Chip
		80733	Cutter Motor
		90599	Controller Assembly 230 Volt
		77336	Fuse Controller Assembly
		90786	Display Assembly
		94510	Door Switch Assembly
		3002	Key Pad Membrane
		94506	Key Pad Assembly
		82225	Lid Support Lift Cylinder