

115 Volt 6EM Consumables & Repair Parts			
Consumables		Machine Parts	
Part Number	Description	Part Number	Description
27092	Probe Tips	55322	Servo Motor
93074	Cutter Coated Carbide	65520	Servo Coupler
65232	Clamp Screw T-15 Torx	90548	Bevel Lead Screw Assembly
90077	Right Side Clamp (full size)	90543	Size Lead Screw Assembly
90076	Right Side Clamp (intermediate)	90799	Home Switch Assembly
90089	Right Side Clamp (full size, Vario)	90370	Probe Assembly
90083	Right Side Clamp (intermediate, Vario)	90537	Electric Chuck Assembly
90177	Clamp Pads (full size, 6 pack)	28316	Axis Assembly
90178	Clamp Pads (intermediate, 6 pack)	3406	Power Supply (5 Volt)
90140	Vacuum Bags (25)	3409	Power Supply (24 Volt)
90145	Vacuum Bags (10)	77324	Fuse Power Supply
		28565	Card Cage (115 Serial)
		3104	Servo Driver Chip
		80733	Cutter Motor
		90594	Controller Assembly 115 Volt
		77336	Fuse Controller Assembly
		90786	Display Assembly
		94510	Door Switch Assembly
		3002	Key Pad Membrane
		94506	Key Pad Assembly
		82225	Lid Support Lift Cylinder
		90238	Chip Chute Assembly
		77306	Vacuum Switch
		90812	Cutter Body Assembly/Multi-fluted