

230 Volt 2G Consumables & Repair Parts

Collet		Chip Chute	
Part #	Description	Part #	Description
2030	Collet Adaptor #2	2273	Chip Chute Gasket
2040	Collet Spring Cap	90231	Chip Chute Assembly
2045	Locating Pin Spring	90703	Cutter Top Shield Assembly
2145	Collet Locating Pin Assembly		
7005	Collet Cylinder		Case Assembly
7245	Collet Disc Spring	Part #	Description
9015	Vista Collet Assembly	9055	Plexiglass Shield Assembly
9017	Collet Insert Assembly	82122	Shield Hinge
9018	Collet Insert Assembly/LOH	82270	Lid Support - Left Heavy Duty
9019	Collet Insert Assembly/Wylde	82280	Lid Support - Right Heavey Duty
2258	Tension Latch - Ctr. Shield		
			Pneumatic
Part #	Description	Part #	Description
	Electrical	74240	Nylon Tubing 5/32
9066	Electronic Enclosure w/ Lan 115V	74262	Quik Disconnect
9068	Electronic Enclosure Serial 115V	74272	Male Coupler Fitting
77318	Fuse (Electronics Enclosure)	74302	Bulkhead Fitting / Female
77338	Fuse / Power Supply 6.3A F	74305	Bulkhead Fitting / Male
77339	Fuse / Power Supply 2.5A T	90740	Solenoid Valve Assembly
3005	Keypad	90745	Filter/Regulator Assembly H3 & 2G
3015	Display		
3042	Display/Monitor Board		Vacuum
94398	Control Panel/Left	Part #	Description
94392	Control Panel/Right	87122	Vacuum 12 Gallon Standard Plug (230V)
77194	Momentary Dpdt. Switch - Front	87182	Vacuum 12 Gallon w/C-19 Plug (230V)
77195	Dpdt. Switch Block	48131	Replacement Vacuum Motor (230V)
77196	Alternating Dpdt. SW - Front	87155	Vacuum Hose 1.5" x 12'
77204	On/Off Switch Circuit Breaker	87164	Vacuum Hose 2.5" x 6'
77214	Switch Cover - Blue	87170	Vacuum Spring Clip
77254	Switch Cover - Green	87175	Vacuum Crevice Tool
77264	Switch Cover - Red	90500	Static Discharge Vacuum Hose
77270	Mercury Switch / Door		
77280	Cutter Motor Mercury Switch		Carriage Motion
77306	Switch - Vacuum	Part #	Description
77400	Potentiometer / Contrast	2291	Home Switch Cover
77416	Mercury Relay 24V	3050	Home Switch Board
77675	Switch Bulbs - 28V	7230	Flex Coupler
77355	Light Bulb/"U" Lamp	9035	Lead Screw Assembly (Radius)
94461	2G Homeswitch Cable	9036	Lead Screw Assembly (Depth)
94462	2G Axis Servo Ribbon Cable		
94463	2G Depth Servo Ribbon Cable		Motors
94464	2G Radius Servo Ribbon Cable	Part #	Description
94465	Axis Servo Power Wiring Harness	80720	Cutter Motor / Bodine (20,000 rpm)
94469	2G Serial Com Ribbon Cable	87490	Collet Wrench 24mm/ Bodine
		87492	Armature Wrench 11/16/ Bodine
		90597	Motor Controller / Bodine 115V
		90723	Servo Motor (Depth/Radius)
		90724	Servo Motor w/gear (Axis)
	Accessories		Consumables

Part #	Description		Part #	Description
2107	Lap Holder Assembly Wylde		90140	Vacuum Bag Set (25)
2108	Lap Holder Assembly		90145	Vacuum Bag Set (10)
2109	Lap Holder Assembly LOH		87150	Foam Filter Sleeve
87178	Hex Key Set		90850	PCD Cutter/Roth 3/8" w/ Collet
87240	2G Calibration Plug Assem./LOH		93743	Cutter Carbide 6 Fluted
87248	2G Calibration Plug Assem.			
87258	3/16" Tee Handle Allen Wrench			
87260	Safety Blow Gun			
87311	Instruction Manual			
93267	Plastic Cutter Sleeve			
85075	Dust Cover			
85075	Dust Cover			