

115 Volt 2G Consumables & Repair Parts

| Collet | | Chip Chute | |
|---------------|----------------------------------|-------------------|---------------------------------------|
| Part # | Description | Part # | Description |
| 2030 | Collet Adaptor #2 | 2273 | Chip Chute Gasket |
| 2040 | Collet Spring Cap | 90231 | Chip Chute Assembly |
| 2045 | Locating Pin Spring | 90703 | Cutter Top Shield Assembly |
| 2145 | Collet Locating Pin Assembly | | |
| 7005 | Collet Cylinder | | Case Assembly |
| 7245 | Collet Disc Spring | Part # | Description |
| 9015 | 2G Collet Assembly | 9055 | Plexiglass Shield Assembly |
| 9017 | Collet Insert Assembly | 82122 | Shield Hinge |
| 9018 | Collet Insert Assembly/LOH | 82270 | Lid Support - Left Heavy Duty |
| 9019 | Collet Insert Assembly/Wylde | 82280 | Lid Support - Right Heavey Duty |
| 2258 | Tension Latch - Ctr. Shield | | |
| | | | Pneumatic |
| Part # | Description | Part # | Description |
| | Electrical | 74240 | Nylon Tubing 5/32 |
| 9066 | Electronic Enclosure w/ Lan 115V | 74262 | Quik Disconnect |
| 9068 | Electronic Enclosure Serial 115V | 74272 | Male Coupler Fitting |
| 77318 | Fuse (Electronics Enclosure) | 74302 | Bulkhead Fitting / Female |
| 77338 | Fuse / Power Supply 6.3A F | 74305 | Bulkhead Fitting / Male |
| 77339 | Fuse / Power Supply 2.5A T | 90740 | Solenoid Valve Assembly |
| 3005 | Keypad | 90745 | Filter/Regulator Assembly H3 & 2G |
| 3015 | Display | | |
| 3042 | Display/Monitor Board | | Vacuum |
| 94398 | Control Panel/Left | Part # | Description |
| 94392 | Control Panel/Right | 87120 | Vacuum 12 Gallon Standard Plug (115V) |
| 77194 | Momentary Dpdt. Switch - Front | 87181 | Vacuum 12 Gallon w/C-19 Plug (115V) |
| 77195 | Dpdt. Switch Block | 90153 | Vacuum Motor Replacement Kit (115V) |
| 77196 | Alternating Dpdt. SW - Front | 80212 | Replacement Vacuum Motor (115V) |
| 77204 | On/Off Switch Circuit Breaker | 87155 | Vacuum Hose 1.5" x 12' |
| 77214 | Switch Cover - Blue | 87164 | Vacuum Hose 2.5" x 6' |
| 77254 | Switch Cover - Green | 87170 | Vacuum Spring Clip |
| 77264 | Switch Cover - Red | 87175 | Vacuum Crevice Tool |
| 77270 | Mercury Switch / Door | 90500 | Static Discharge Vacuum Hose |
| 77280 | Cutter Motor Mercury Switch | | |
| 77306 | Switch - Vacuum | | Carriage Motion |
| 77400 | Potentiometer / Contrast | Part # | Description |
| 77416 | Mercury Relay 24V | 2291 | Home Switch Cover |
| 77675 | Switch Bulbs - 28V | 3050 | Home Switch Board |
| 77355 | Light Bulb/"U" Lamp | 7230 | Flex Coupler |
| 94461 | 2G Homeswitch Cable | 9035 | Lead Screw Assembly (Radius) |
| 94462 | 2G Axis Servo Ribbon Cable | 9036 | Lead Screw Assembly (Depth) |
| 94463 | 2G Depth Servo Ribbon Cable | | |
| 94464 | 2G Radius Servo Ribbon Cable | | Motors |
| 94465 | Axis Servo Power Wiring Harness | Part # | Description |
| 94469 | 2G Serial Com Ribbon Cable | 80720 | Cutter Motor / Bodine (20,000 rpm) |
| | | 87490 | Collet Wrench 24mm/ Bodine |
| | | 87495 | Armature Wrench 11/16/ Bodine |
| | | 90592 | Motor Controller / Bodine 115V |
| | | 90723 | Servo Motor (Depth/Radius) |

| Accessories | | 90724 | Servo Motor w/ gear (Axis) |
|--------------------|--------------------------------|---------------|--------------------------------|
| Part # | Description | | Consumables |
| | | Part # | Description |
| 2107 | Lap Holder Assembly Wylde | | |
| 2108 | Lap Holder Assembly | 90140 | Vacuum Bag Set (25) |
| 2109 | Lap Holder Assembly LOH | 90145 | Vacuum Bag Set (10) |
| 87178 | Hex Key Set | 87150 | Foam Filter Sleeve |
| 87240 | 2G Calibration Plug Assem./LOH | 90850 | PCD Cutter/Roth 3/8" w/ Collet |
| 87248 | 2G Calibration Plug Assem. | 93743 | Cutter Carbide 6 Fluted |
| 87258 | 3/16" Tee Handle Allen Wrench | | |
| 87260 | Safety Blow Gun | | |
| 87311 | Instruction Manual | | |
| 93267 | Plastic Cutter Sleeve | | |
| 85075 | Dust Cover | | |