

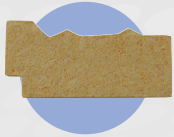
- 1 Maintain a quality edge finish**
▶ Replace carbide cutters every 300 cycles
Disposable Carbide Cutter - Bevel 5mm Shelf (NOP-93072) 10/pkg



- 2 Optimize bevel placement calculation**
▶ Replace probe tips when they are not sharp at the tip
Probe Tips (NOP-27092) Each



- 3 Prevent crazing, scratches and slippage**
▶ Change taper plugs at first signs of wear
Taper Plugs (NOP-90178, 17mm, 6/pkg and NOP-73162 19mm, Each)



- 4 Extend wheel life and give better quality polish when clean water makes contact with the wheels**
▶ Change the sponge when prompted as well as vacuum them nightly. Replace if damaged, shredded or misshapen
Sponges (NOP-29104) 10/pkg



- 5 Prevent the vacuum motor from having to work harder to pull through debris and burn through brushes prematurely and damaging the motor life**
▶ Change your vacuum bags when the bag is 75% full
Vacuum Bags Set (NOP-90140) 25/pkg



- 6 Prevent slippage and axis issues**
▶ Test your right side clamp (RSC) by running the axis burn-in without load for 10 passes, and then run it with the calibration disk clamped for 10 passes. If you see a jump in the Average Power, the RSC should be changed.
Right Side Clamp (NOP-90043 19mm, NOP-90083 17mm) Each



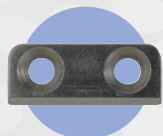
- 7 Prevent slippage, axis issues, crazing and bad bevels**
▶ Only use high quality edging pads within one year of their manufacture date
Edging Pads (BluEdge and HydroEdge – Different shapes and sizes)



- 8 Prevent slippage, axis issues, crazing and bad bevels**
▶ Check edging blocks for signs of wear and indentation and replace as needed
Edging Blocks (DV2001-1400 24mm round, DV2001-1401 18mm half eye) 25/pkg



- 9 Prevent debris from clogging solenoid or manifold**
▶ Clean or replace water filter on the water bottle. ALWAYS use distilled water to prevent mineral build-up
Filter Element (NOP-75158) Each



- 10 Proper blade movement and edger sizing**
▶ Check cutter clamp for wear. If you see indentation, replace it.
Polishing Cutter Clamp (NOP-93148) Each